



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2136
Job Sheet 178026



Part No: D2136

Job Qty: 6 ea

Part Name: Cushion



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/25/18

Job Tracking No:

Due Date: 5/30/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV.- IPP Rev:A 04.04.22 New issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		5/30/18	0.00	0.00	Start Up Small Fab-4		
100	Small Fab	6 pcs		5/30/18	0.00	0.30	Small Fab-9		
110	QC	6 pcs		5/30/18	0.00	0.00	QC5		
120	Packaging	6 pcs		5/30/18	0.00	0.00	Packaging3-2		
130	QC21-SA	6 Ea		5/30/18	0.00	0.00	QC21		

Part Op
Descriptions: 100 - Cut D2732 Rubber Seal as per Dwg D2136

DAS
21
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2732	Rubber Cushion (\$Per Foot)	3.9000 Ea (.65 ea)	90-Start up Operation	

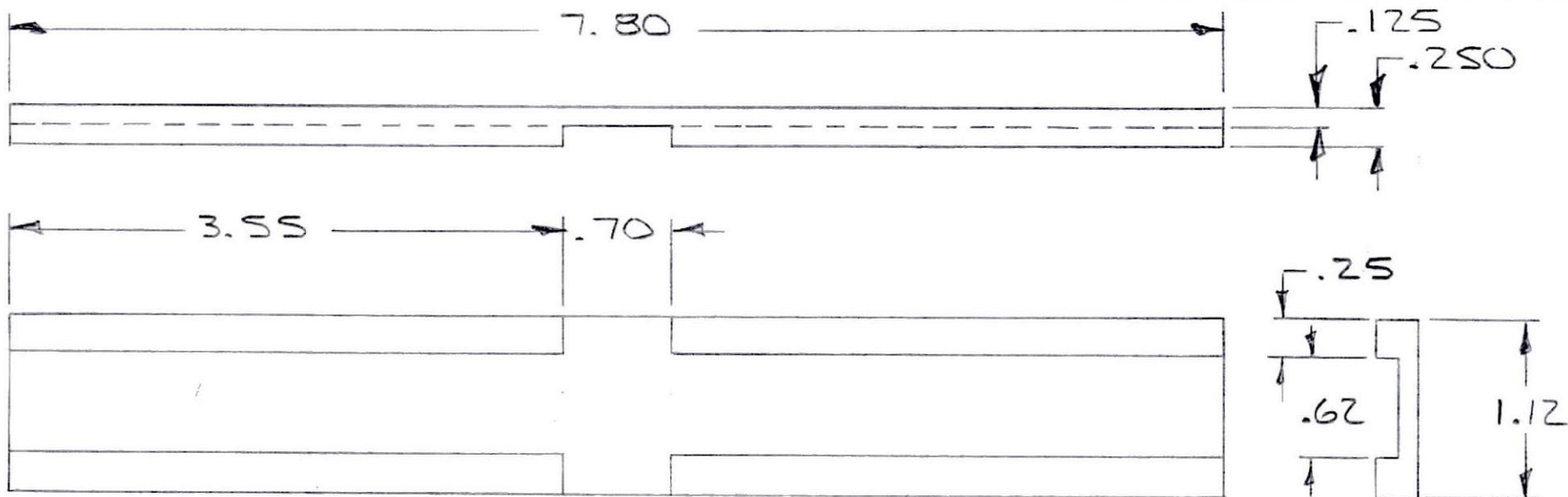
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2732	4	367	0

Part Specifications

Specifications could not be found.

Plex 5/25/18 8:25 AM dart.lacelle.linda



170000

MATERIAL: NEOPRENE
40 DUROMETER

REVISION	THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		RIVET CODE SHALL BE PER NAS 523		PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC/VENDOR
DRAWN			BASIC CODE		CONTRACT NO.		DART DART AERO ACCESSORIES INC. VANCOUVER CANADA		
APPROVED			D-DIMPLE DIGIT=NO OF SHEETS C-COUNTERSINK		DATE <i>26/92</i>		QA COPY ISSUED		
DESCRIPTION OF CHANGE	REQUIREMENTS — UNLESS OTHERWISE SPECIFIED		LENGTH DASH NO. W-SPOTWELD		DESIGN <i>Ames</i>		TITLE CUSHION		
	GENERAL		BASIC CODES		STRESS		CODE		
	LIMITS		BL=MS20470AD BB=MS20426AD		CHECKED		DWG NO. D2136		
1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS 100-1 3. REMOVE SHARP EDGES .015 MAX 4. THREADS PER INCH - S - 7742 5. HOLES PER AND 10387		1. TOLERANCES — .001 S .0030 2. ANGLES .001 S .010 3. PARALLELISM .0025 4. ECCENTRICITY .005 MAX 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005		CLIENT		SCALE		SHT OF	
REPORT ALL DISCREPANCIES — DO NOT SCALE									

D2136



Container No: S078407



Part: D2136

Job No: 178026

Serial No/Batch: S078407

Revision: —

Inspector:

Exp Date: 06/06/2018

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/06/18